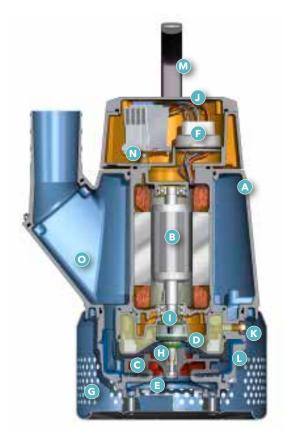


For decades whenever a dewatering challenge seemed too tough or too harsh, the answer has been simple, Flygt BIBO. So how do you improve upon a legend? Simple, we created a new one.

It still has the iconic look; a shape that means stability and robustness. We took our proven hydraulic design and merged it with features that once set the standard in dewatering pumping. For mining, quarrying, construction and tunneling, Flygt BIBO, still a choice you never regret.



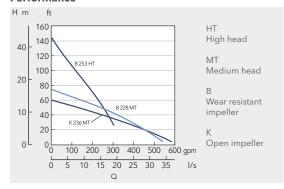
- Air valve The cooler the motor, the better the performance.
- Class H motor
- G Dura-Spin™

 The unique closed impeller and the suction cover which reduces wear.
- D Spin-Out™
 Protects the outer seal from abrasive particles.
- ∃ Hard-Iron™ impeller and suction cover.
- Sealed off terminal board
- **G** Strainer bottom with shock absorbers
- Single impeller-adjustment screw
- Plug-in™ seal with aluminum housing
- Inspection cover
- **K** External inspection and oil plugs
- PolyLife[™] coated wear parts
- M Handle with adjustable height
- Less risk of cable damage with a protected cable entry
- Wide base and low discharge





Performance



Rating

5.9 hp (4.4 kW) / 3-phase / 3,480 rpm

3.7 Hp (4.4 KW) / 3-phase / 3,460 FpH			
Voltage V	Rated current A	Starting current A	
200 D	17	127	
208 D	17	133	
220 D	15	104	
220 D parallel	15	123	
220 Y parallel	15	103	
230 D	15	109	
230 Y parallel	15	110	
240 D	15	115	
240 Y parellel	15	114	
380 D	8.7	63	
380 Y	8.5	60	
380 Y parallel	8.5	71	
400 D	8.7	67	
440 D	7.3	49	
440 D serial	7.3	63	
440 Y serial	7.4	52	
460 D	7.1	53	
460 D serial	8.3	65	
460 Y	6.9	52	
460 Y serial	7.3	54	
480 D	7.1	54	
480 Y serial	7.5	57	
575 D	5.8	43	
575 Y	5.5	43	
600 D	5.9	45	
600 Y	5.3	45	



XYLEM Gesällvägen 33 174 87 Sundbyberg, Sweden Tel +46 8 475 60 00 www.xyleminc.com www.flygt.com

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Product code

Installation	Portable
Discharge connection	3"/4"
Impeller characeristics	High head/medium head (HT/MT) Wear resistant impeller (B) with Dura-Spin™, Open impeller (K)
Process data	
Liquid temperature	max 104°F (40°C), standard
Depth of immersion	max 65 feet (20 m)
Liquid density	9.2 lb. per US gal. (1100 kg/m3)
Strainer hole dimension	ø 0.39" (10.0 mm)
The pH of the pumped liquid	pH 5-8

2830.180

Motor data

Frequency	60 Hz
Insulation class	H, 360°F (180°C)
Voltage variation	max \pm 10% – continuously running max \pm 10% – intermittent running
Voltage imbalance	max 2% - between phases max 30 - No. of starts/hour

Monitoring equipment

Thermal contacts	284°F (140°C)
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Cables

SUBCAB [®]	SUBCAB®	Submersible	cable

Materials

Outer casing	Aluminium
Impeller	Hard-Iron®
Wear parts	PolyLife/Nitrile rubber/Hard-Iron®
Stator housing	Aluminum
Strainer	Stainless steel
Shaft	Stainless steel
O-rings	Nitrile rubber
Discharge connection	Aluminium

Mechanical face seals

Inner Active Seal™	Aluminium oxide/Tungsten carbide
Outer	Tungsten carbide/Tungsten carbide

Weight and dimensions

Weight (excl. cable)	119 lbs. (54 Kg)
Height	30" (762 mm)
Width	ø 14.5" (367 mm)

Options

Options		
Warm liquid version	Warm liquid version max 158°F (70°C)	
Quick couplings		
Starters		

Starters

Level regulators

Accessories

Tandem connections, hose connections. Electrical acessories such as pump controllers, control panels and monitoring relays. Zink anodes.

