







# FOUR FUNCTIONS IN ONE VALVE

# pressure loading, pressure relief, deaeration and drain

#### General

The new Grundfos Alldos multi-function valve with two diaphragms for dosing pumps up to 60 l/h combines four functions – pressure loading, pressure relief, deaeration and drain. Directly mounted on the dosing valve, the multi-function valve simplifies the handling of the pump and ensures process reliability.

If the system has not enough backpressure, the new multi-function valve maintains the backpressure at the level which is necessary for the pump. Moreover it protects the pressure-side dosing line system from too high pressure build-up. The pump can be deaerated and the pressure-side piping system can be drained via the multi-function valve.

#### **Functionality**

The multi-function valve has two diaphragms. Thus it can be used as a pressure loading valve for pressure build-up and as a pressure relief valve for pressure relief. It is directly mounted on the discharge side of the pump.

Before starting the dosing operation, the dosing head is deaerated by opening the pressure relief valve. If the backpressure which is necessary for an optimal functionality of the suction and discharge valves has been built up, the multi-function valve maintains the pressure constantly on the adjusted level. Optimal dosing is thus assured even in systems with pressure fluctuations or in depressurized systems.

In case the pressure rises above the adjusted opening pressure, the multi-function valve opens and the dosing liquid can flow back into the dosing tank. The complete pressure-side dosing line system is so protected from too high pressure build-up.

The entire pressure line can be drained by simply turning both handles of the multi-function valve.

The multi-function valve prevents unregulated flowing of the dosing liquid through the dosing lines (siphon effect), if the suction-side pressure is higher than or the same as the system pressure, but below the opening pressure of the multi-function valve.

Pressure loading is freely adjustable between 1 and 4 bar, pressure relief between 7 and 18 bar.

The multi-function valve can be used with all Grundfos Alldos dosing pumps (with plastic dosing heads) up to 50 l/h and 60 l/h resp. and up to 16 bar backpressure.

#### Customer's benefit

- Easy commissioning: One turn of the hand deaerates the dosing head easily and without any tools.
- High process quality: Optimal dosing even in systems without backpressure or with fluctuating backpressure.
- High process reliability: The pressure-side line system is protected against too high pressures.
- Easy maintenance: The entire pressure line can be drained via the overflow line.
- Anti-siphon effect: No unintentional emptying of the pressure line.
- Free adjustment of pressure ranges: pressure loading approx. 1 - 4 bar pressure relief approx. 7 - 18 bar

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## **Technical data**

Connections	Connection	DMS	DMI	DMI P3	DME	DDI	DDI P3	DMX 221	DMH 25x
	DN4 (3/8")	-	≤ 6 l/h	-	-	≤ 5.5 l/h	_	_	_
	DN8 (5/8")	-	≤ 18 l/h	≤ 5.2 l/h	_	≤ 60 l/h	≤ 4.9 l/h	≤ 50 l/h	≤ 50 l/h (≤ 16 bar)
	M30	≤ 12 l/h	-	_	≤ 48 l/h (≤ 16 bar)	-	_	_	-
Pressure relief	Preset pressure: 10 + 2 or 16 + 2 bar (free adjustament approx. 7 - 18 bar)								
Pressure loading	Preset pressure: 3 + 1 bar (free adjustment approx. 1 - 4 bar)								
Admissible temperature	Storage temperature:			-20 to 50 °C					
	Ambient temperature:			0 to 40 °C at 12 bar; 0 to 20 °C at 18 bar					
Admissible temperature of	Material		up to 12 bar		up to 18 bar				
the dosing liquid	PVC PP PVDF		0°C to 40°C 0°C to 40°C 0°C to 60°C		0°C to 20°C 0°C to 20°C 0°C to 20°C				
Material	Body		Connections		Gasket				
	PVDF		PVC, PP or PVDF		FKM, EPDM or PTFE				

# **Selected installation examples**



**DDI 222** 



DMI P3 with lengthening adapter



**DMI 208 AR** 



DME



DMX 221



