



**Application Notes** 

# AutoBlend Systems Spirits Production

## **Advantages**

- Continuous production enables sterile operation.
- High capacity.
- High security, can be run unattended.

- Constant product quality.
- Several different products can be produced with on system.
- Direct connection to the filling station.



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The primary requirement to alcoholic drink blending is to maintain the required alcohol content in the final product by mixing the high percentage distillate (up to 96% alcohol) with water.

This installation achieves an accuracy of ±0.03 vol.% alcohol. It uses a control loop consisting of a density analyzer, a controller and a water-addition pump with automatic delivery volume adjustment.

Depending on the product type, small volumes of other extracts may be added to influence the taste and color. A second control loop using a colorimeter can be used to control the amount of the addition and thereby the final product color.

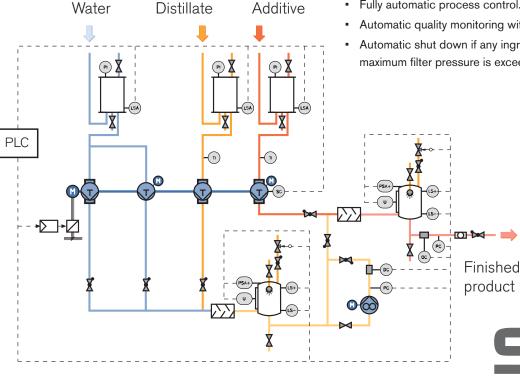
## Simplified process diagram

#### **Components**

- 2 vertically combined metering pumps Type C with electrical and manual discharge volume adjustment, 4 plunger heads (3 double-acting).
- . 3 air vessels.
- 2 buffer vessels.
- Online colorimeter and density meter. .
- Various pressure and level switches. .
- 2 static mixers.
- Variable-speed drive motor with frequency converter. .
- -Various pressure and level switches.

### Automation

- Fully automatic process control.
- Automatic quality monitoring with control loops. •
- Automatic shut down if any ingredient runs out or if maximum filter pressure is exceeded.





Your local contact:





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